

INTERLOCK Naia™**Reference #** 6470M001**Concept**

Delicate and comfortable interlock with a clean, smooth surface, thanks to Naturally Clean® Technology. This versatile and practical article is perfect for everyday pieces like dresses and shirts. The blend of cotton and Naia™ not only provides a soft feel but also allows for a beautiful melange effect through its dyeing process, making the color option quicker, more accessible, and cost-effective. Elevate your wardrobe with style and sustainability without compromising quality.

Structure

Interlock

Overall Composition

88%CO / 12%AC

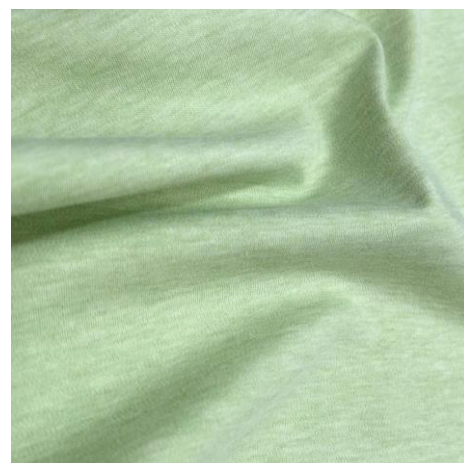
Width

1.60 m usable

Detailed Composition

88% Cotton

12% Acetate Naia™

Weight230 g/m²

INTERLOCK Naia™

6470M001

- Melange effect
- Smooth
- Practical

Structure

Interlock

Width

1.60 m usable

Weight

230 g/m2

Overall Composition

88%CO / 12%AC

Detailed Composition

88% Cotton

12% Acetate Naia™

INGREDIENTS HIGHLIGHTS

Cotton:

Naturally hollow fibres, soft, cool, known as breathable and absorbent. In one word, cotton is comfortable. TINTEX is a member of the Better Cotton Initiative (BCI). The BCI has specific aims:

- Reduce the environmental impact of cotton production
- Improve livelihoods and economic development in cotton producing areas
- Improve commitment to and flow of Better Cotton throughout supply chain.

Acetate Naia™:

Naia™, developed by Eastman, is a sustainable cellulose-based filament yarn derived from responsibly managed forests, utilizing a closed-loop process that minimizes environmental impact by recycling solvents and reducing water and energy consumption. Its structure provides enhanced moisture management, breathability, and a silky hand feel, while offering compatibility with various textile applications, including knits and wovens, due to its inherent versatility, durability, and biodegradability. This acetate fiber its certified by the FSC® (Forest Stewardship Council) and PEFC™ (Programme for the Endorsement of Forest Certification), ensuring that the wood pulp used comes from responsibly managed forests, and also, Naia™ has OEKO-TEX® Standard 100 certification, meeting the criteria for the USDA Certified Biobased Product label.

FINISHING TECHNIQUES

Naturally Clean® Technology

Exceptional smart alternative and responsible finishing process:

- Using bio-enzymatic processes, and textile chemicals with the lowest possible environmental impact without compromising performance.
- Eliminates aggressive treatments and optimizes clean surfaces, vivid colors, granting a unique hand feel.

All materials are Oeko-Tex conform. According to life-cycle assessments, this finishing technique extends the life of the garment by at least 20%.

TECHNICAL DATA SHEET

6470M001	Structure	Overall Composition			
	Interlock	88%CO / 12%AC			
	Care Instructions	Detailed Composition			
    		Cotton Acetate Naia™			

APPLICABLE CERTIFICATIONS

-OEKO-TEX® Standard 100:
Class I

COLOUR FASTNESS		VALUE			
PROPERTIES	METHOD	Light	Medium	Dark	Black
Washing	NP EN ISO 105 CO6 (40°C)	4-5	3-4	3	3
Water	NP EN ISO 105 EO1 (36°C)	4-5	3-4	3	3
Perspiration	NP EN ISO 105 EO4 (36°C)	4-5	3-4	3	3
Rubbing Dry	NP EN ISO 105 X12	4-5	4	3	3
Rubbing Wet	NP EN ISO 105 X12	4	3-4	2-3	2-3

PHYSICAL PROPERTIES		VALUE
TEST	METHOD	
Pilling Box	NP EN ISO 12945-1(11000 rot.)	4
Shrinkage by washing	NP EN ISO 6330 (30°C line dry)	Length -6% Width -6%
Width usable (m)	-	1.60 (+-5%)
Weight (g/m2)	-	230 (+-5%)
Spirality	NP EN ISO 16322-2 (30°C line dry)	Max 3%
Burst Strength	NP EN ISO 13938-2 (7,1 sq.cm)	250 kPa